



Collet Knobs Push-On Knobs Slider Knobs Push Buttons Accessories

sifam-controls-catalogue-v1

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# Add a touch of class to your product

Custom design service for specific requirements

Quality assured

Sifam Controls offers a wide variety of collet knobs, push-on knobs, slider knobs, pushbuttons and accessories. Together with our printing options and custom moulding service, we can provide an infinite number of permutations suitable for almost any application.

Our control knobs are manufactured in a wide range of thermoplastic materials and have function, style and handling as principal design factors. The quality 'feel' is unmistakable and so adds to the quality of your product. This catalogue shows in detail the standard range of types, sizes and colours for our collet knobs, push-on knobs, slider knobs, push buttons, associated caps and accessories. All ordering codes and dimensional information are included for fast and easy product selection.

If your product calls for a personal touch, we can cater for most control knob requirements from design through to manufacture using the latest technology, including 3D CAD and multi-shot moulding. You are guaranteed expert attention throughout the process. Function and styling criteria for all components can be customised. Should your product require a standard combination from the existing range or a custom designed control knob, the item can also be printed to meet your specific application. The flexibility of the range and the varying levels of customisation make Sifam Controls the number one manufacturer of control knobs.

Through our continuous efforts for ever better products and service to the customer, we have earned many quality endorsements. Our Quality Management System is assessed to BS EN ISO 9001:2008.

# Now is a good time to turn to quality -Sifam quality!

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Custom design service for specific

requirements

Add a touch

your product

of class to

Quality Assured

### Collet Knobs - the complete range



15mm		\$150 \$151	15mm		SN150 SN151	15mm		SD150 SD159	15mm		SP150 SP151
Height (inc. cap)	15.5mm 14.3mm 7.0mm		Base 0 Height (inc. cap) Shaft Depth	18.6mm 18.2mm 10.1mm		Base 0 Height (inc. cap) Shaft Depth	29.0mm 18.2mm 10.1mm		Base 0 Pointer R Height (Inc. cap) Shaft Depth	15.5mm 10.2mm 14.3mm 7.0mm	
Shaft size 3mm	Plain \$150 003	With line S151 003	Shaft size 3mm	Plain SN150 003	With line SN151 003	Shaft size 3mm	Plain SD150 003	With arrow SD159 003	Shaft size 3mm	Plain SP150 003	With arrow SP151 003
<sup>1</sup> / <sub>8</sub> in 4mm <sup>3</sup> / <sub>16</sub> in	S150 125 S150 004 S150 187	S151 125 S151 004 S151 187	1/8 in 4mm 3/16 in	SN150 003 SN150 125 SN150 004 SN150 187 SN150 006 SN150 006	SN151 003 SN151 125 SN151 004 SN151 187	1/8 in 4mm 3/16 in	SD150 003 SD150 125 SD150 004 SD150 187	SD159 125 SD159 004	1/8 in 4mm 3/16 in	SP150 125 SP150 004 SP150 187	SP151 125 SP151 004 SP151 187
6mm 1/4 in	S150 006 S150 250	S151 006 S151 250	6mm 1/4 in	SN150 006 SN150 250	SN151 006 SN151 250	6mm 1/4 in	SD150 187 SD150 006 SD150 250	SD159 187 SD159 006 SD159 250	6mm 1/4 in	SP150 006 SP150 250	SP151 006 SP151 250
21mm		SP210 SP211	21mm		SB210 SB211 SB213	<b>21</b> mm		SW210 SW211	<b>21</b> mm		K210 K211
Base 0 2	21.5mm		Base Ø	21.5mm		Base Ø	21.5mm	Ĵ	Base Ø	21.5mm	
	13.8mm		Pointer R Height (inc. cap)	13.8mm 17.7mm		Pointer R Height (inc. cap) Shaft Depth	13.8mm 17.7mm 10.0mm			22.1mm 15.0mm	
Pointer R 1 Height (inc. cap) 1	17.7mm 10.0mm		Shaft Depth	10.0mm		Shart Deput	10.000				
Pointer R 1 Height (inc. cap) 1	17.7mm 10.0mm Plain SP210 003	With line SP211 003	Shaft Depth Shaft size	10.0mm Plain SB210 003	With line SB211 003 SB211 125 SB211 004	Shaft size 3mm	Plain SW210 003	With line SW211 003	Shaft size	Plain K210 003	With line K211 003 K211 125







#### SB151, SB211, SB291

These can be supplied with line printing on both wings. To specify, replace last digit '1' with '3'. eg: SB153

#### Ordering procedure

Please remember to quote the appropriate Collet knobs and accessory part number for each item according to type, size and plain or with line requirements. Please also state the colour required when ordering. Available colours are referred to on Page 9.

#### Packaging

Collet knobs and accessories are packed, as standard, in multiples of ten. For orders over one hundred pieces, items may be packed in bulk and quantity discounts are available.

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### Two colour soft touch collets

5mm		3/02/S150 3/02/S151	21mm	6	3/02/S210 3/02/S211
Base Ø 15.5 Height (inc. cap) 14.3 Shaft Depth 7.0m	mm		Base 0         21.50           Height (inc. cap)         17.70           Shaft Depth         10.00	mm	
Height (inc. cap) 14.3	mm	With line	Height (inc. cap) 17.7	mm	With line
Height (inc. cap) 14.3 Shaft Depth 7.0m Shaft size 3mm	mm m Plain 3/02/S150 003	3/02/S151 003	Height (inc. cap) 17.7/ Shaft Depth 10.0 Shaft size 3mm	mm Plain 3/02/S210 003	3/02/S211 003
Height (inc. cap) 14.3 Shaft Depth 7.0m Shaft size 3mm 1/8 in	mm Plain 3/02/S150 003 3/02/S150 125	3/02/S151 003 3/02/S151 125	Height (inc. cap) 17.7 Shaft Depth 10.0 Shaft size 3mm 1/s in	mm Plain 3/02/S210 003 3/02/S210 125	3/02/S211 003 3/02/S211 125
Height (inc. cap) 14.3 Shaft Depth 7.0m Shaft size 3mm 1/s in 4mm	mm Plain 3/02/S150 003 3/02/S150 125 3/02/S150 004	3/02/S151 003 3/02/S151 125 3/02/S151 004	Height (inc. cap) 17.7 Shaft Depth 10.0 Shaft size 3mm 1/8 in 4mm	Plain 3/02/S210 003 3/02/S210 125 3/02/S210 004	3/02/S211 003 3/02/S211 125 3/02/S211 004
Height (inc. cap) 14.3 Shaft Depth 7.0m	mm Plain 3/02/S150 003 3/02/S150 125	3/02/S151 003 3/02/S151 125	Height (inc. cap) 17.7 Shaft Depth 10.0 Shaft size 3mm 1/s in	mm Plain 3/02/S210 003 3/02/S210 125	3/02/S211 003 3/02/S211 125

## Accessories – part numbers

Please refer to Page 9 for available colours

	Caps			
		•		0
	Plain	With line	With Spot	Finger Recess
10mm	C100	C101	C102	
11mm	C110	C111	C112	
13mm	C130	C131	C132	
15mm	C150	C151	C152	
21mm	C210	C211	C212	
29mm	C290	C291	C292	
38mm	C380	C381	C382	CF380
47mm	C470	C471	C472	CF470

**Pointers\*** Not applicable to types SP, SB, SW and W

Nut covers\*





Ø

0 = 47.0mm

Ø = 57.0m

Stators\*

	Plain	with II	ne			Autresive	Dackeu
1				P100	R = 7.0mm		
1	N110	N111	Ø = 14.0mm	P110	R = 8.0mm	R110	Ø = 23.0m
1	N130	N131	Ø = 17.5mm	P130	R = 9.5mm	R130	Ø = 26.0m
1	N150	N151	Ø = 18.5mm	P150	R = 10.5mm	R150	Ø = 28.2m
1				P210	R = 14.0mm	R210	Ø = 36.0m
1				P290	R = 19.0mm	R290	Ø = 46.2m
1				P380	R = 24.0mm	R380	Ø = 56.0m

#### **Figure Dials\*** Markings other than able to special orde C Single White Arrow Plain 0-11/30° 0-9/36° 0-5/60° 1-6/60° 300° 1-12/30° 1-10/36° 10mm D111 D110 D112 D113 D114 D115 D116 D118 D119 Ø = 24.0mm 11mm D131 D130 D132 D133 D134 D135 D136 D138 D139 0 = 27.0mm 13mm D150 D151 D152 D153 D154 D155 D156 D158 D159 Ø = 29.0mm 15mm 21mm D210 D211 D212 D213 D214 D215 D216 D218 D219 0 = 37.0mm

D294

D384

D293

D383

D295

D385

D296

D386



D382 \* Cannot be used with soft-touch collet knobs.

D292

D290

D380

D291

D381

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29mm

38mm

10mm 11mm 13mm 15mm 21mm 29mm 38mm

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D298

D388

D299

D389

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### **Timeless 'Classics'**

Function, styling, handling and simplicity of use are the hallmarks of these quality control knobs.

### Collet Knobs

The main criteria in the design of collet knobs and accessories have always been function, styling, handling and simplicity of use. Accessories, including caps, pointers, figure dials and nut covers have been designed to push-fit into the collet knob body to give added versatility.

All Collect knob bodies, caps, pointers and nut covers are manufactured in nylon with a finely textured matt finish. Transparent figure dials are manufactured in polycarbonate, coloured dials are nylon. Collets, housings and nuts, fitted into the knobs during manufacture, are of brass and will accommodate a wide range of shaft diameters and bush lengths. All knobs shown are available in black or grey as standard. Other colours are available to order.

### Two colour soft-touch collet knobs

These items meet the needs of the general industrial and audio market for a softtouch finish as an alternative to the traditional hard surface finish.

The two shot process, using polypropylene and thermoplastic elastomer, allows the indicator line to be moulded rather then printed. Full details are specified on page 6. The standard body colour is black and the line, when specified, is white. Other colour combinations are available to order - please refer to page 9.

Both items can be used as a dual concentric set.

### **Dual Concentric Assemblies**

This table shows the knob combinations suitable for dual concentric assemblies. Please contact the sales office for details of special through hole collets, if required.

тор	BASE
10mm	13mm
11mm	15mm
15mm	21mm
21mm	29mm

### Accessories

All collet knobs are designed to accept caps once fitted to the shaft. These with other accessories are details on page 6, with available colours on page 9.

Shafts

### Installation Torque

The maximum torque that should be applied to collet nuts when installing them on a shaft is as follows:

### **Turning Torque**

The torque that can be transmitted by knobs without slipping, assuming the knob has been adequately tightened on the shaft, is as follows:

Knob Type	Shafts 2mm, 3mm, 4mm and 1/8 in and 3/16 in	Shafts 6mm and 1/4 in
	N.m	N.m
S10 S11, SP11, K11 S13	0.245	
S15, SN15, SP15, SB15, SW15	0.392	0.784
K15, W15 S21, SP21, SB21, K21, KP21, W21 S29, SP29, SB29, SW29, K29, W29 S38, SC38	0.588	
S47, SC47, SCF47		1.176
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### Knob Type S11, SP11, K11 0 294 S15, SD15, SN15, SB15, SW15 0.784 K15,W15,K21,KP21,W21,K29,W29 1.471 S21, SP21, SB21, SW21 S29, SP29, SB29, SW29 0 784 38, SC38 1.471 S47, SC47, SCF47 7 of 13

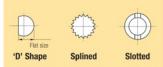
Shafts

### Conventional push-on knobs

A quality push-on knob manufactured in nylon, matching the style of the collet range, with a finely textured matt finish. All require a cap as per the collet range (other accessories cannot be fitted). All knobs shown are available in black or grey as standard. Other colours are available to order. Please refer to Page 9.

### Shaft configuration

Our push-on knobs have been designed to provide a simple and secure shaft attachment. The internal moulding grips the shaft securely, with 'D' shape, splined or slotted configurations. Some 'D' shape shafts feature an integral metal compression ring.



### Line positioning for flatted shafts

15mm

Line position in increments of 45 from SIFAM standard (Moulded and printed to order)

As standard, line printing, if required, will be in the position detailed in the drawings below. Should you require alternative line positioning, please state the location with your order. The printed line may be positioned

centrally in any flute; flutes are at increments of 60° on 11mm knobs, 45° on 15mm knobs, 36° on 21mm knobs and 30° on 29mm knobs.

The 15mm bar knob is shown below in the SIFAM standard



its of 45

Line position increm rements of 60° from SIFAM standard (Moulded and printed to order)

form, with the wings perpendicular to the shaft 'flat'. However, the angle of the wings to the 'flat' of the shaft may be altered by 45° increments if required.



Line position in increments of 36 from SIFAM standard (Moulded and printed to order)

nts of 36

21mm



29m Line p from SIFAM standard (Moulded and printed to order)

### **Dual Concentric**

11 & 15mm knobs can be supplied for this application. Please contact sales office for details.

Line position in increments of 60° from SIFAM standard (Moulded and printed to order)

line (standard)

11mm

<complex-block>1 mem 0&lt;</complex-block>	11mm       Data         Data       Data         Shaft       Flat/Sp         Plain       With line         Data       Data         Data       Data         Bind       Data         Bind       Data         Bind       Data         Disaft without compression ring       Data         Gmm       4.5mm       Data         Disaft without compression ring       Data         Gmm       18sp       TP110 006         TP111 006       TP111 006	Imm       DRK110/111         Image: Construction of the state of the	11mm       Denvilo/111         Denvilo/111       Denvilo/111 <th><math display="block">\begin{tabular}{ c c c c c } \hline TPP110/111 \\ \hline \hline \\ </math></th>	$\begin{tabular}{ c c c c c } \hline TPP110/111 \\ \hline \hline \\ $
$ \begin{array}{c} \hline \\ \hline $	Datafut with compression ring form 4.5mm DA150 006 Splined shaft without compression ring Shaft without compression ring Shaft without compression ring Shaft Amm DA150 006 Splined shaft without compression ring Shaft Amm DA150 006 Datafut Datafut DA151 006 Datafut DA151 006 DA151 006 DA15	Dekt50/151 DCK150/151	D shaft without compression ring Shaft Flat/Sp Plain With line	D shaft with compression ring The form the form
	Splined shaft without compression ring Shaft Flat/Sp Plain With line	DBNB150/151	TP210/211       TP210/211       Image: Spart with compression ring       Shaft with compression ring       With line Arm Sam DA210 004 Gmm Sam DA210 006 DB211 006       Shaft With compression ring 4.55mm DB210 006       Via in 5.54mm DA210 250     DA211 250       Splined shaft without compression ring 4.55mm 18sp TP210 180	Dok290/291 Dokat with compression ring Shaft Flat/Sp Plain DAK290 106 Gmm 4mm DAK290 106 DBK291 006 DBK291 0

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### **Colour Charts**

Item Colour	Print Colour**	Collet knobs	Line	Soft Touch Collet Body knobs	Conventional Push-on Knobs	Caps	Nut Covers**	Pointers**	Coloured Figure Dials**	Stators**	<b>finish</b> Pointer	Two Colour Push-on Body Knobs Hard or Soft	Single Colour Slider	<b>finish</b> Line	Two Colour Slider Body Knobs Hard or Soft	Pushbuttons
Black	W	1	0	1	1	1	1	1	1	1	1	1	1	1	1	1
Dark Grey	W	0	0	0	Х	Х	Х	Х	Х	-	1	х	Х	1	Х	0
Mid Grey	B	0	0	0	Х	Х	Х	Х	Х	-	~	Х	Х	1	Х	0
Grey	B	1	1	0	1	1	1	1	Х	-	1	Х	Х	1	Х	1
White	B	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	1
Lupin	B	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0
Red	W	0	0	0	Х	1	1	1	Х		1	Х	Х	1	Х	1
Orange	W	0	0	0	Х	1	Х	Х	X	-	1	Х	Х	1	Х	0
Yellow	B	0	0	0	Х	1	Х	1	Х	-	1	Х	Х	1	Х	0
Cream	B	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0
Peach	B	0	0	0	Х	Х	Х	Х	X	-	1	Х	Х	1	Х	0
Hopsack	B	0	0	0	Х	Х	X	Х	Х	-	1	Х	Х	1	Х	0
Pastel Green	B	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0
Bright Green	W	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0
Green	W	0	0	0	Х	1	Х	1	Х	-	1	Х	Х	1	Х	0
Pale Blue	B	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0
Bright Aqua	W	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0
Blue	W	0	0	0	Х	1	Х	1	Х	-	1	Х	Х	1	Х	0
Magenta	W	0	0	0	Х	Х	Х	Х	Х	-	1	Х	Х	1	Х	0

✓ = Standard X = 1000 pcs minimum 0 = 5000 pcs minimum 🖤 = White 🖲 = Black \*\* = Not applicable to Soft Touch Collet knobs

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### Push-on knobs - two colour in soft/hard touch

In addition to our conventional range of push-on knobs, we offer more specialised items, each incorporating design features tailored to meet the changing requirements of some customers.

A two shot moulding process is used so that the cap/pointer is an integral part of the knob, thus avoiding subsequent assembly costs. Soft touch knobs are of polypropylene and thermoplastic elastomer to provide a smooth velvet feel, the hard touch is all polypropylene.

### Colours

The standard body colour is Black. Other colours are available to order. Pointers are available in a wide range of colours.

Please refer to Page 9 for colour options.

### Ordering procedure

Please quote the part number and state required body and pointer colour. Available colours are referred to on Page 9. For special colours please contact the Sales Office. For items fitting to D shafts the pointer will be positioned as standard adjacent the flat. If alternative orientation is required please state the number of degrees clockwise from the standard position when viewed from the bottom. Minimum quantity 1000.

### Packaging

Push-on knobs will be packed in bulk.





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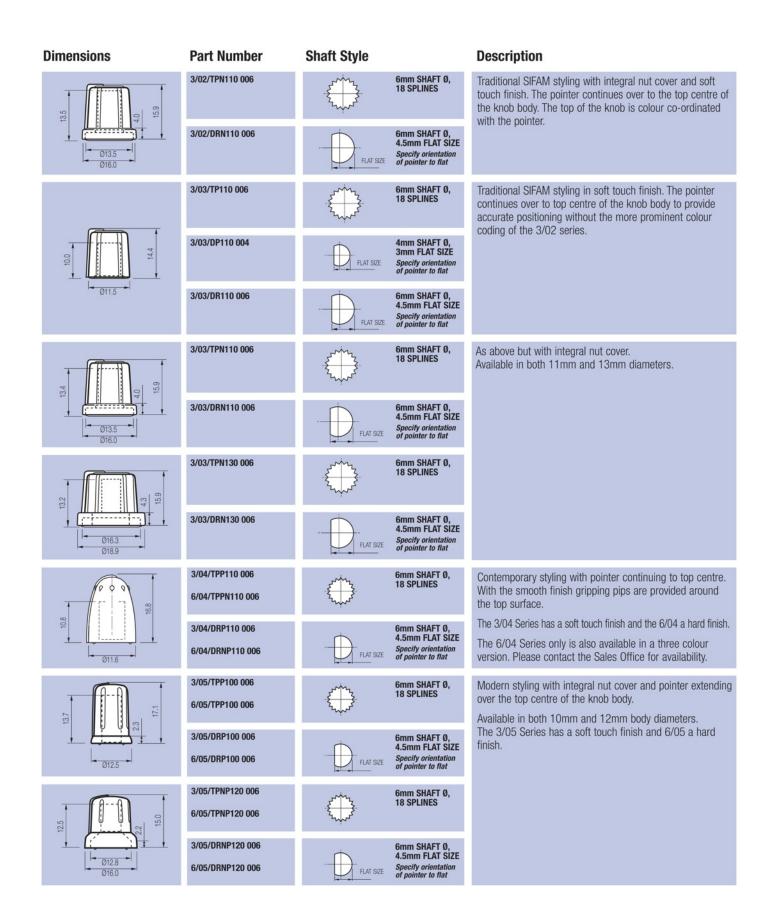
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### Slider knobs

SIFAM's slider knobs are designed and shaped to provide a stylish appearance with ease of control. The extensive range, in a matt finish, is intended to suit the needs of both applications and users.

Various materials are used depending on the design. Where nylon is specified this will match the finish of other SIFAM control knobs and pushbuttons moulded in this material. Likewise soft touch versions complement the rotary push-on knobs with the same finish.

Slider knobs are available, as standard, with black body mouldings but other colours are available. Lines whether printed or moulded are supplied in white, as standard, but other colours are available to order and can complement control knobs and pushbuttons, if required. Available colours are referred to on Page 9. Apart from the tang sizes shown, others may be able to be accommodated.

Should you have a requirement not covered by our standard range, please contact the Sales Office.



but	Tang Details	
der	01	PLAIN
es	(metal)	WITH LINE
	02 <sub>6,0 x 2,0</sub>	PLAIN
ge,	(plastic)	WITH LINE
	0310x 1.2	PLAIN
	(metal)	WITH LINE
	04 <u>3.0 x 1.2</u>	PLAIN
	4.0-4.0-(metal)	WITH LINE
	08 18.5 x 1.3	PLAIN
7	(metal)	WITH LINE

#### 02 LK110 04 LK110

#### 02 LK150 04 LK150

Moulded in nylon the optional indicator line is printed on the top only. The 04 model has an underhang for the 01 tang only.





	PLAIN	02 LK110 01 04 LK110 01	PLAIN	02 LK150 01 04 LK150 01
(metal)	WITH LINE	02 LK111 01 04 LK111 01	WITH LINE	02 LK151 01 04 LK151 01
	PLAIN	02 LK110 02	PLAIN	02 LK150 02
(plastic)	WITH LINE	02 LK111 02	WITH LINE	02 LK151 02
_	PLAIN	02 LK110 03	PLAIN	02 LK150 03
(metal)	WITH LINE	02 LK111 03	WITH LINE	02 LK151 03
	PLAIN	02 LK110 04	PLAIN	02 LK150 04
(metal)	WITH LINE	02 LK111 04	WITH LINE	02 LK151 04
	PLAIN	02 LK110 08	PLAIN	02 LK150 08
(metal)	WITH LINE	02 LK111 08	WITH LINE	02 LK151 08

### **Pushbuttons**

SIFAM's pushbuttons are moulded in a mattfinish nylon to match the style and appearance of other SIFAM control knobs.

They are available, as standard, in black, grey, red and white. Other colours are available to order, please refer to Page 9. Should you have a requirement not covered by our standard range, please contact the Sales Office.

### **Special Printing**

We are happy to offer our printing facility to those customers requiring special markings on our pushbutton products. Letters, numbers, symbols or logos may be printed to provide a high quality, durable, versatile and cost-effective added feature.

Please note that minimum order quantities apply to printed pushbuttons and other special requirements.



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	<b>3/02 LK150</b> finish with the outer body omer gives a smooth velvet feel. holypropylene, extends across the	<b>4/02 LK110</b> Two shot, two colour design is a both the body and line moulded		<b>05 LK080</b> Moulded in nylon the optional in top only.	05 LK120 dicator line is printed on the
WITH LINE 3/02 LK110 01	WITH LINE 3/02 LK150 01	WITH LINE 4/02 LK110 01 WITH LINE 4/02 LK110 02	WITH LINE 4/02 LK150 01 WITH LINE 4/02 LK150 02		
WITH LINE 3/02 LK110 03	WITH LINE 3/02 LK150 03	WITH LINE 4/02 LK110 03	WITH LINE 4/02 LK150 03	PLAIN         05 LK080 03           WITH LINE         05 LK081 03	PLAIN         05 LK120 03           WITH LINE         05 LK121 03
WITH LINE 3/02 LK110 04	WITH LINE 3/02 LK150 04	WITH LINE 4/02 LK110 04	WITH LINE 4/02 LK150 04	PLAIN 05 LK080 04 WITH LINE 05 LK081 04	PLAIN 05 LK120 04 WITH LINE 05 LK121 04
WITH LINE 3/02 LK110 08	WITH LINE 3/02 LK150 08	WITH LINE 4/02 LK110 08	WITH LINE 4/02 LK150 08		

		Part Number	Shaft Size (mm)	Printing
Rectangular	55	PB 01/50/000 (RECESSED TOP)           PB 01/51/000 (RECESSED TOP)           PB 07/50/000 (FLAT TOP)           PB 07/51/000 (FLAT TOP)	3.3 2.8 3.3 2.8	Maximum 1 line 6 characters 2 lines 6 characters per line
Illuminated	67 68 68 68	4/001/PB 11/50/000 (FLAT TOP)	3.3	Maximum 1 line 4 characters 2 lines 4 characters per line
Illuminated	67 63 68 42 125	4/001/PB 11/51/000 (FLAT TOP)	2.8	Maximum 1 line 4 characters 2 lines 4 characters per line
Round/Tapered		PB 02/50/000 (RECESSED TOP) PB 02/51/000 (RECESSED TOP) PB 08/50/000 (FLAT TOP) PB 08/51/000 (FLAT TOP)	3.3 2.8 3.3 2.8	Maximum 1 line 2 characters
Square	55 55	PB 03/50/000 (RECESSED TOP) PB 03/51/000 (RECESSED TOP) PB 09/50/000 (FLAT TOP) PB 09/51/000 (FLAT TOP)	3.3 2.8 3.3 2.8	Maximum 1 line 3 characters 2 lines 2 characters per line
Cylindrical	112 055	PB 04/50/000 (RECESSED TOP) PB 04/51/000 (RECESSED TOP) PB 10/50/000 (FLAT TOP) PB 10/51/000 (FLAT TOP)	3.3 2.8 3.3 2.8	Maximum 1 line 2 characters
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